Reccomended Spare/Replacement Parts for Your Machine

Customer Name	Ace Automation
Job Number	FC-26-23482
Part Name	Plug, 6mm and 7mm

Feeding Concepts Inc.
317.773.2040
Parts@feedingconcepts.com

Please send all request for quotes and purchase orders to parts@feedingconcepts.com. All credit card transactions must be done through our Quote Valet system

FCI Part Number	Description	Quantity on Machine Shipped	Notes
FC-26-23482-1 Drive Unit Parts			
E-0380	E Series Vibratory Coil for Drive Unit	2	
SP-12-38	3/8" Springs for 12" Drive Unit	5	
SP-12-14	1/4" Springs for 12" Drive Unit	1	
#24	Rubber Isolation Feet for Drive Unit	4	
FC-26-23482-2 Drive Unit Parts			
E-0380	E Series Vibratory Coil for Drive Unit	2	
SP-12-38	3/8" Springs for 12" Drive Unit	5	
SP-12-14	1/4" Springs for 12" Drive Unit	1	
SP-12-316	3/16 Springs for 12" Drive Unit	1	
#24	Rubber Isolation Feet for Drive Unit	4	
Hopper Parts			
E-0185	E Series Vibratory Coil for Hopper Driver	2	1 on Each

SP-HP-18	1/8" Springs for Hopper Driver	6	3 on Each
#27	Rubber Isolation Feet for Hopper Driver	4	
Inline Parts			
E-0383	E Series Vibratory Coil for Inline Driver	2	1 on Each
SP-IN-18	1/8" Springs for Inline Driver	8	4 on Each
Controls and Sensors			
121-000-2060	Rodix FC-200 Feeder Cube for Bowls, Hoppers, and Inlines	6	
FU-77TZ	Keyence Thru-Beam Sensor for Linear Track Switch	2	
FU-77	Keyence Thru-Beam Sensor for Escapement Part Present	2	
FS-N41C	Keyence Main Unit Amplifier	4	
OP73864	Keyence Cordset for Amplifier	4	
Q4XTBLAF500Q8	Banner Q4X Series Sensor for Bowl Level	2	
RKT4-225/5M	Lumberg Cordset for Q4X	2	
D-M9P-1046	SMC Position Sensors for Cylinders	2	
GS-M51P	Keyence Safety Interlock Switch	2	
GS-MA5M	Keyence Coding Level Actuator	2	
GS-P8C5	Keyence Cordset for Interlock Switch	2	
Pneumatics			
AW30-N02E-Z-B	SMC Air Filter/Regulator	1	
AV3000-N03-5K02B-Z-A	SMC Air Regulator w/ Electric Shutoff Valve, 3/8" NPT, w/ Gauge	1	
PCM10-125-02B	2 Port Air Outlet Manifold	1	
HHB-183066	SMC 4 Station Solenoid Valve Assembly	1	
Other			

FC-26-23482-1-EA	Side Shuttle Escapement Assembly for 7mm Plug	1	
FC-26-23482-2-EA	Side Shuttle Escapement Assembly for 6mm Plug	1	
FC-26-23482-1-VENT	Venturi for 7mm Plug	1	
FC-26-23482-2-VENT	Venturi for 6mm Plug	1	
FC-26-23482-1-VTA	Venturi to Tube Adapter for 7mm Plug	1	
FC-26-23482-2-VTA	Venturi to Tube Adapter for 6mm Plug	1	
1E-284-10	Tubing, Semi-Rigid Nylon, Natural, 1/2" OD × .350" ID	1	Used for 6mm Plug
1E-207-10	Tubing, Nylon, Natural, 1/2" OD × .375" ID	1	Used for 7mm Plug